

SUPPLEMENT TO CERTIFICATE No. CF5229 SUPPLEMENT No. 505791

This supplement is issued as an amendment to the Certificate of which it constitutes an integral part. It should be read in conjunction with the Certificate and any other supplements in force at the time.

DOORPAC LIMITED

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CERTIFIED PRODUCT

Doorpac Limited – CF5229 - FD60 Strebord 54 Timber Door Blanks

SCOPE OF SUPPLEMENT:

CF5229 door assemblies may incorporate CERTIFIRE approved concealed overhead closers in accordance with the following:

- Concealed overhead closers are to be CERTIFIRE approved for use with single-acting, latched and unlatched, intumescent sealed door assemblies consisting of timber faced and edged leaves with timber, cellulosic or mineral cores in timber frames having a fire resistance of 60 minutes (code ITT).
- CF5229 single-acting assemblies only.
- Closer body is required to be fitted to the top edge of the door leaf with the guide rail fitted to the frame head.
- 20 mm thick hardwood lipping to be applied to the top edge of the door leaf. Lipping to have a minimum density of 640kg/m³ – excluding Ash Beech & Iroko.
- 2No 15 mm by 4 mm intumescents to be fitted to the frame jambs and head, in accordance with CF5229, with an additional 15 mm by 4 mm intumescent fitted centrally in the top edge of the door leaf. The intumescent type is required to comply with CF5229.
- CF5229 door leaves shall not be less than **54 mm thick** (excluding decorative faces).
- Intumescent protection to the closer body and arm channel are to be in accordance with the CERTIFIRE certificate of approval for the specified closer.



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- Frames are required to be hardwood (excluding Ash, Beech & Iroko) with a minimum density of 640kg/m³, subject to this complying with the minimum density requirements stated in the CERTIFIRE certificate of approval for the specified concealed closer.

Where the CERTIFIRE certificate of approval for the specified concealed closer requires the use of hardwood (excluding Ash, Beech & Iroko) with a density in excess of 640kg/m³ the frame density shall be increased accordingly to meet the stated minimum density requirements.

- Hardwood frames are required to have a minimum overall section size of 70 mm wide by 32 mm thick (excluding the stop / rebate) subject to this complying with the minimum section requirements stated in the CERTIFIRE certificate of approval for the specified concealed closer.

Where the CERTIFIRE certificate of approval for the specified concealed closer requires the use of hardwood frame section in excess of 70 mm wide by 32 mm thick (excluding stop / rebate) the frame section shall be increased accordingly to meet the stated minimum section requirements.

- Where the CERTIFIRE certificate of approval for the concealed closer states that the intumescents to the frame head are required to bypass the guide rail by a stated amount, it is essential that this requirement is complied with.

In this instance, the gap between the 2No 15 mm by 4 mm intumescent seals within the frame jambs and head, may vary from those stated within the intumescent tables within CF5229.

- Compliance is required with all additional requirements as stated within the CERTIFIRE certificate of approval for the specified closer.

All other scope relating to doorset design and configuration should comply with CF 5229.

Issued for and on behalf of CERTIFIRE



P Duggan – Manager

Issued: 15th February 2022
Valid to: 14th February 2027

