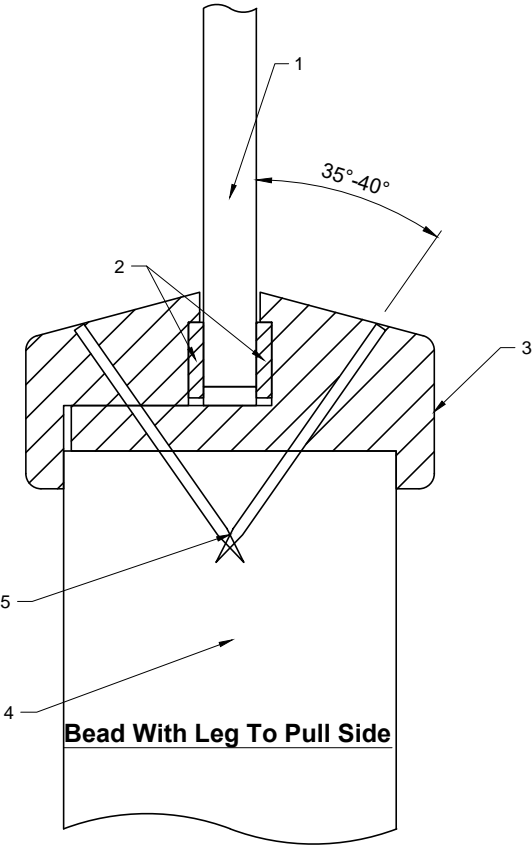


Glazing Must Be To This Drawing - Do NOT Mix
Glazing Systems Even If They Appear The Same

All Dimensions Are
In mm Unless Stated



Key:-

- 1. Approved Glass - See Table Below
- 2. 10mm Wide x 2mm Therm-A-Glaze 45
3.20mm High (Including 5 x 5mm Minimum
Bolection With 20° Chamfer) Hardwood
Glazing Bead, Minimum Density 620kg/m³
- 4. Nominal 44mm Thick FD30 Door Leaf
- 5. Ø1.6 x 40mm Long Steel Pins Or No 8 x
40mm Long Steel Screws At A Maximum Of
150mm Centres, 35°- 40° To The Vertical & A
Nominal 50mm From Each Corner

Quality Standard Of Glazed Aperture To Work Instruction - WI_21

Only Employees With A Signed Training Record For This Glazing System To Use This Glazing System

Approved Glass - See Below							
Approved Glass	Glazing System Certificate	Material Specification For Glass	Beading Drawing	Material Specification For Beading	Maximum Height (mm)	Maximum Width (mm)	Maximum Area (m²)
7mm Pyroguard	CF284	MS_006	DP11508 Rev04	MS_007	2125 @ 301 W	610 @ 1049 H	0.64
7mm Pyrostem	CF284	MS_006	DP11508 Rev04	MS_007	1980mm @ 706 W	818 @ 1707 H	1.4
7mm Pyrobelite	CF284	MS_006	DP11508 Rev04	MS_007	2300mm @ 747 W	890 @ 1932 H	1.72
11mm Pyroguard	CF284	MS_006	DP11650 Rev01	MS_007	2125 @ 301 W	610 @ 1049 H	0.64

Machined Aperture 17mm
Larger Than Glass

Do Not Scale.

If In Doubt Ask!

Description: Therm-A-Glaze 45 Heavy Duty FD30 Glazing System

Drawn By: M.Oxley	Approved: Approved	Revision:	Date: 24/05/2023	Drawing No:	 Unit 6, Ranskill Court, Sheffield, S9 5FZ
Size: As Above	Tolerance: +/- 0.5mm		Fire Rating:	DP11648	
Job No: N/A	© Doorpac Ltd		FD30S	Rev 02	