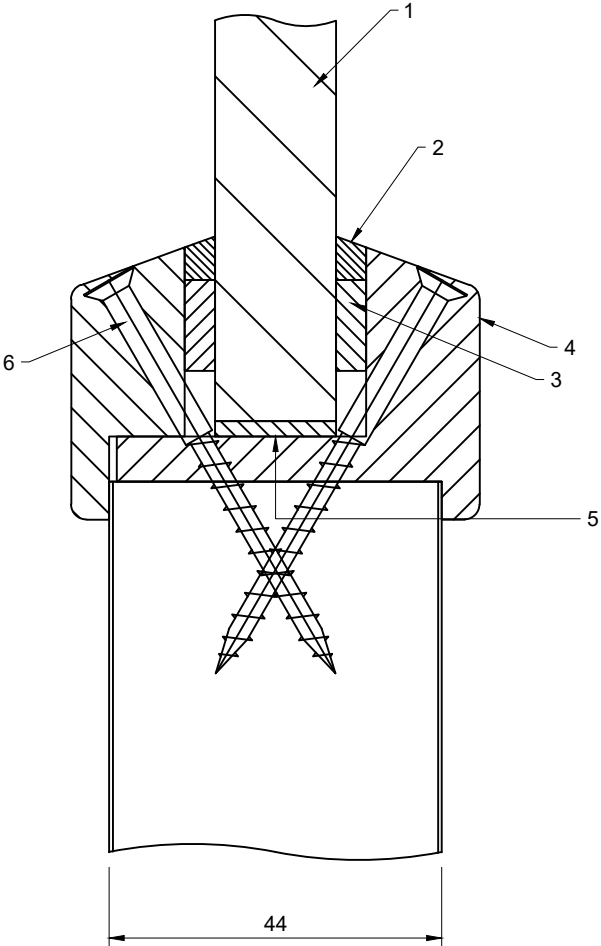
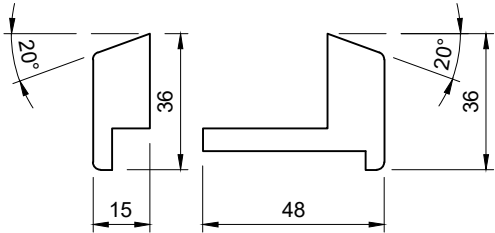


Glazing Must Be To This Drawing - Do NOT Mix
Glazing Systems Even If They Appear The Same



Bead Profile - See DP15665



Key:-

- 1. Pyrobel 16 Glass
- 2. Neutral Silicon Capping
- 3. 12mm Wide x 4mm Sealmaster Black Closed Cell Foam Tape
- 4. 36mm High x 15mm Wide (Including 11mm High x 5mm Wide Bolection With 20° Chamfer) Hardwood Glazing Bead, Minimum Density 640kg/m³. See DP15665
- 5. Hardwood Or Non-Combustible Setting Block
- 6. 60mm Long Steel Pins Or Screws & Cups At A Maximum Of 150mm Centres, 30° To The Vertical & At A Nominal 50mm From Each Corner
- 7. Nominal 44mm Thick FD30 Door Leaf


Quality Standard Of Glazed Aperture To Work Instruction - WI_21

Only Employees With A Signed Training Record For This Glazing System To Use This Glazing System

Approved Glass - See CF377								
Glass Type	Material Specification For Glass	Beading Drawing	Material Specification For Beading	Maximum Height (mm)	Maximum Width (mm)	Maximum Area (m²)		
Pyrobel 16	MS_006	DP15665	MS_007	1830 (At 710 Wide)	710 (At 1830 High)	1.29	Machined Aperture 17mm Larger Than Glass	Lined Aperture 5mm Larger Than Glass

Do Not Scale.

If In Doubt Ask!

Description:Glazing System – 16mm Pyrobel Heavy Duty Bolection Bead – FD30/30 – 44mm Leaf					©Doorpac Limited	
 Unit 6, Ranskill Court, Sheffield, S9 5FZ.	Size: See Above		Drawing No:DP15664		All Dimensions Are In mm Unless Stated.	
	Tolerance: +/– 0.5mm		Revision:02			
	Fire Rating:FD30/30		Drawn Date:07/12/2022			
			Drawn By:P. Brash			
			Approved:Approved			